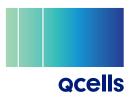
Q.TRON M-G2+ SERIES



410-435 Wp | 108 Cells 22.3 % Maximum Module Efficiency

MODEL Q.TRON M-G2+





High performance Qcells N-type solar cells

Q.ANTUM NEO Technology with optimized module layout boosts module efficiency up to 22.3 %.



A reliable investment

Inclusive 25-year product warranty and 25-year linear performance warranty¹.



Enduring high performance

Long-term yield security with Anti LeTID Technology, Anti PID Technology², Hot-Spot Protect.



Extreme weather rating

High-tech aluminium alloy frame, certified for high snow (8100 Pa) and wind loads (3600 Pa).



Innovative all-weather technology

Optimal yields, whatever the weather with excellent low-light and temperature behaviour.



The most thorough testing programme in the industry

Qcells is the first solar module manufacturer to pass the most comprehensive quality programme in the industry: The new "Quality Controlled PV" of the independent certification institute TÜV Rheinland.

¹See data sheet on rear for further information.

² APT test conditions according to IEC/TS 62804-1:2015, method A (-1500 V, 96 h)





Rooftop arrays on residential buildings

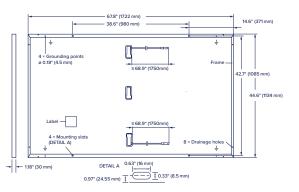




Q.TRON M-G2+ SERIES

Mechanical Specification

Format	67.8 in × 44.6 in × 1.18 in (including frame) (1722 mm × 1134 mm × 30 mm)
Weight	46.7 lbs (21.2 kg)
Front Cover	0.13 in (3.2 mm) thermally pre-stressed glass with anti-reflection technology
Back Cover	Composite film
Frame	Black anodised aluminium
Cell	6 × 18 monocrystalline Q.ANTUM NEO solar half cells
Junction box	2.09-3.98 in × 1.26-2.36 in× 0.59-0.71 in (53-101 mm × 32-60 mm × 15-18 mm), Protection class IP67, with bypass diodes
Cable	4 mm² Solar cable; (+) ≥68.9 in (1750mm), (-) ≥68.9 in (1750mm)
Connector	Stäubli MC4; IP68



Electrical Characteristics

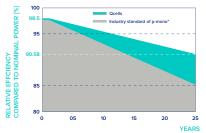
POWER CLASS			410	415	420	425	430	435	
MINIMUM PERFORMANCE AT STANDARD TEST CONDITIONS, STC1 (POWER TOLERANCE +5 W/-0 W)									
Power at MPP ¹	P _{MPP}	[W]	410	415	420	425	430	435	
Short Circuit Current ¹	I _{sc}	[A]	13.56	13.64	13.73	13.81	13.89	13.97	
Open Circuit Voltage ¹	V _{oc}	[V]	37.93	38.21	38.48	38.76	39.04	39.32	
Current at MPP	I _{MPP}	[A]	12.89	12.96	13.03	13.11	13.18	13.26	
Voltage at MPP	V _{MPP}	[V]	31.82	32.02	32.22	32.42	32.62	32.82	
Efficiency ¹	η	[%]	≥21.0	≥21.3	≥21.5	≥21.8	≥22.0	≥22.3	

MINIMUM PERFORMANCE AT NORMAL OPERATING CONDITIONS, NMOT²

	Power at MPP	P _{MPP}	[W]	309.9	313.7	317.5	321.2	325.0	328.8
Ę	Short Circuit Current	I _{sc}	[A]	10.93	10.99	11.06	11.13	11.19	11.26
Ē	Open Circuit Voltage	V _{oc}	[V]	35.98	36.25	36.51	36.78	37.04	37.31
Σ	Current at MPP	I _{MPP}	[A]	10.14	10.20	10.25	10.31	10.37	10.42
	Voltage at MPP	V	[V]	30.57	30.77	30.96	31.16	31.35	31.54

¹Measurement tolerances P_{MPP} ±3%; I_{sc}; V_{oc} ±5% at STC: 1000 W/m², 25±2°C, AM 1.5 according to IEC 60904-3 • ²800 W/m², NMOT, spectrum AM 1.5

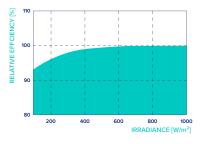
Qcells PERFORMANCE WARRANTY



At least 98.5% of nominal power during first year. Thereafter max. 0.33% degradation per year. At least 95.53% of nominal power up to 10 years. At least 90.58% of nominal power up to 25 years.

All data within measurement tolerances. Full warranties in accordance with the warranty terms of the Qcells sales organisation of your respective country.

PERFORMANCE AT LOW IRRADIANCE



Typical module performance under low irradiance conditions in comparison to STC conditions (25 °C, 1000 W/m²).

highest production capacity in 2021 (February 2021)

*Standard terms of guarantee for the 5 PV companies with the

TEMPERATURE COEFFICIENTS							
Temperature Coefficient of I _{sc}	α	[%/K]	+0.04	Temperature Coefficient of V _{oc}	β	[%/K]	-0.24
Temperature Coefficient of P _{MPP}	γ	[%/K]	-0.30	Nominal Module Operating Temperature	NMOT	[°F]	109±5.4 (43+3°C)

Properties for System Design

Maximum System Voltage	V _{sys}	[V]	1000 (IEC)/1000 (UL)	PV module classification	Class II
Maximum Series Fuse Rating		[A DC]	25	Fire Rating based on ANSI/UL 61730	C / TYPE 2
Max. Design Load, Push/Pull ³		[lbs/ft ²]	113 (5400 Pa)/50 (2400 Pa)	Permitted Module Temperature	–40 °F up to +185 °F
Max. Test Load, Push/Pull ³		[lbs/ft ²]	169 (8100 Pa)/75 (3600 Pa)	on Continuous Duty	(-40°C up to +85°C)
³ See Installation Manual					

Qualifications and Certificates

UL61730-1 & UL61730-2, CE-compliant, Quality Controlled PV - TÜV Rheinland, IEC 61215:2016, IEC 61730:2016, U.S. Patent No. 9,893,215 (solar cells).



*Contact your Qcells Sales Representative for details regarding the module's eligibility to be Buy American Act (BAA) compliant

Qcells pursues minimizing paper output in consideration of the global environment. Note: Installation instructions must be followed. Contact our technical service for further information on approved installation of this product.

Note: Installation instructions must be followed. Contact our technical service for further information on approved installation of this product. Hanwha Q CELLS America Inc. 300 Spectrum Center Drive, Suite 500, Irvine, CA 92618, USA | TEL +1 949 748 59 96 | EMAIL na.support@qcells.com | WEB www.qcells.com/us



Qcells